

Name Adjustable "Button" Down - Cunningham

2331 Style No.

Description Adjustable and modern button-down shirt with detachable sleeves MORITO products on button

plackets and cuffs PUREPRESS™ Technology

AM 475 - FA2022 Division

Category Men's Season FA2022 2022-2023 Year

Size Scale -Sample size

S M L XL 2XL 3XL 4XL

Factory To Be Determined

COO China

100% Cotton Main Fabric New/Carryover New Style In Development Style Status

Sample Development

Status

1st Sample

MSRP 84.99 **Target Cost** 11.36 Target Margin (%) 42

MOQ 3000

Leadtime 180

AM 375 - Developer Name

Lauren Cunningham

AM 475 - Developer

Name

Lauren Cunningham

Created by/Author 12/11/2022

Lauren Cunningham

Lauren.Cunningham@rams.colostate.edu









shirt2-1 shirt0-1 shirt1-1







adjustable button blue-1

1. Amparo Blue
Custom Code: 18-3945 TCX







adjustable fair green-1

2. Fair Green
Custom Code: 15-6316 TCX







adjustable grey-1

3. Cool Gray 2 XGC
Custom Code: Cool Gray 2 XGC



Components (10)

- B1 Woven Care Label Cunningham
- B2 Block Tapey Type 3 Cunningham
- B3 Block Tapey Type 3 Cunningham
- B4 Coats & Clark All Purpose Cotton Thread Cunningham
- B5 Block Tapey Type 3 Cunningham
- B6 Block Tapey Type 3 Cunningham
- B7 Block Tapey Type 3 Cunningham
- B8 7211 Plain/Poplin
- B9 Pellon P44F JAS Fusible Interfacing White- Cunningham
- Pellon P44F JAS Fusible Interfacing White- Cunningham

shirt0-1 (Copy)

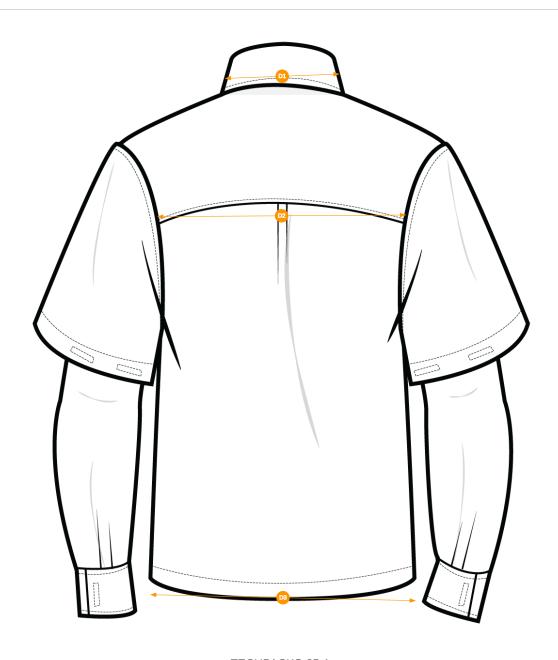


Construction Details (6)

- C1 301 topstitch
- C2 MORITO
- C3 MORITO
- C4 MORITO
- C5 301 topstitch
- C6 MORITO

shirt0-1 (Copy) (Copy)





TECHPACKS-05-1

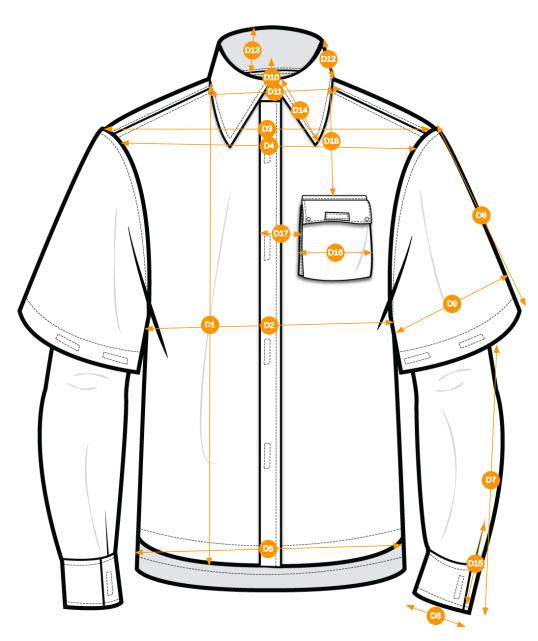
Points of measure (3)

D1 Neck Width, Collar

2 Yoke Width Back

D3 Bottom Opening/Sweep Width Circumference (woven top)





TECHPACKS-04-1

Points of measure (18)

- Pront Length (garments with a front opening)
- D2 Chest Width Circumference (woven)
- D3 Across Shoulder
- D4 Across Chest
- D5 Bottom Opening/Sweep Width Circumference (woven top)
- D6 Sleeve Length Top Armhole
- Sleeve Length Top Armhole
- D8 sleeve opening width
- D9 Muscle Width Circumference
- Neck Depth Front
- Neck base circumference (woven)
- Collar Height
- Collar Band Height
- Collar Point Length
- Vent Slit Height
- Applied Pocket Width
- Top Pocket Horizontal
- Pocket placement- Top Pocket Vertical







Asset 1-1 Asset 16-1

v987-rm355-03-mockup-1



fabric blue dark-1



	THUMBNAIL	COMPONENT	QTY	PLACEMENT	STATUS	COO	1. AMPARO BLUE CODE: 18-3945 TCX	2. FAIR GREEN CODE: 15-6316 TCX	3. COOL GRAY 2 XGC CODE: COOL GRAY 2 XGC
1		7211 Plain/Poplin CODE: TS8FE Notes: Main Fabric Supplier: Factory Supplied Content (Fiber Content): 100% Cotton Fabric Width: 58" Weight (GSM): 135 Finishes: PUREPRESS™ Technology Dye Method: Piece Dyed AM 475 - Developer's Name: Lauren Cunningham	1.25 /yd	Main Fabric	Approved	USA	Amparo Blue Custom Code: 18- 3945 TCX Price: \$1.58	Fair Green Custom Code: 15- 6316 TCX Price: \$1.58	Cool Gray 2 XGC Custom Code: Cool Gray 2 XGC Price: \$1.58
		TRIMS	6						
2	The second secon	Pellon P44F JAS Fusible Interfacing White- Cunningham CODE: Sw8nn Notes: Collar and cuffs Supplier: Factory Supplied Content (Fiber Content): 100% Polyester Fabric Width: 48" Finishes: Dotted Dye Method: N/A AM 475 - Developer's Name: Lauren Cunningham	0.1 /yd	Collar and cuffs	Approved	China	Pellon P44F JAS Fusible Interfacing White- Cunningham- Sw8nn n/a Price: \$0.2	Pellon P44F JAS Fusible Interfacing White- Cunningham- Sw8nn n/a Price: \$0.2	Pellon P44F JAS Fusible Interfacing White- Cunningham- Sw8nn n/a Price: \$0.2
3	Example # 10BLK - IR21 P.50 TYPE-3 (9 Soap Plots	Block Tapey Type 3 - Cunningham CODE: 10BLK-IR21 P.50 Notes: CF "Buttons" and Cuff attachment Supplier: Factory Supplied Content (Fiber Content): POM/Polyester Finishes: OEKO-TEX certified Dye Method: N/A Size: 10 mm/piece AM 475 - Developer's Name: Lauren Cunningham	0.6 /m	CF "Buttons" and Cuff attachment	Approved		Black Bean Custom Code: 19- 3909 TCX Price: \$15.00	Black Bean Custom Code: 19- 3909 TCX Price: \$15.00	Black Bean Custom Code: 19- 3909 TCX Price: \$15.00
4		Coats & Clark All Purpose Cotton Thread - Cunningham CODE: 073650778704 Notes: Throughout Supplier: Factory Supplied Content (Fiber Content): 100% Cotton Weight (GSM): 30 Dye Method: N/A Size: 250 yrds AM 475 - Developer's Name: Lauren Cunningham	4 /yd	Throughout	Approved	China	DTM Price: \$0.02	DTM Price: \$0.02	DTM Price: \$0.02
		LABELS AND PA	CKAGINO	3					



	THUMBNAIL	COMPONENT	QTY	PLACEMENT	STATUS	C00	1. OAMPARO BLUE CODE: 18-3945 TCX	2. FAIR GREEN CODE: 15-6316 TCX	3. COOL GRAY 2 XGC CODE: COOL GRAY 2 XGC
5		Packaging Box - Cunningham CODE: xapUW Notes: Folded and placed in box Supplier: To Be Determined Content (Fiber Content): 100% Recycled cardboard Finishes: Matte Dye Method: Piece Dyed Size: 12 x 9 in AM 475 - Developer's Name: Lauren Cunningham	1 /Pieces	Folded and placed in box	Approved	China	Black Bean Custom Code: 19- 3909 TCX Price: \$0.15	Black Bean Custom Code: 19- 3909 TCX Price: \$0.15	Black Bean Custom Code: 19- 3909 TCX Price: \$0.15
6	947.2 MID:	Woven Care Label - Cunningham CODE: 31323 Notes: CB Supplier: To Be Determined Content (Fiber Content): 100% Cotton Finishes: N/A Dye Method: N/A Size: 1 x 2 AM 475 - Developer's Name: Lauren Cunningham	1 /Pieces	CB Inside	In Development	China	White - Cunningham Custom Code: 11- 0601 TPG Price: \$0.09	White - Cunningham Custom Code: 11- 0601 TPG Price: \$0.09	White - Cunningham Custom Code: 11- 0601 TPG Price: \$0.09
7	· (Market)	Hangtag 100% Recycled Material - Cunningham CODE: Yotxd Notes: Attached to CB label Supplier: To Be Determined Content (Fiber Content): Recycled Paper Finishes: Recycled Dye Method: N/A Size: 1.5" x 2.5" AM 475 - Developer's Name: Lauren Cunningham	1 /Pieces	CB Inside	Approved	China	Black Bean Custom Code: 19- 3909 TCX Price: \$0.04	Black Bean Custom Code: 19- 3909 TCX Price: \$0.04	Black Bean Custom Code: 19- 3909 TCX Price: \$0.04
	,	Components 7					Total \$11.36	Total \$11.36	Total \$11.36



Front Length (Garments With A Front Opening)





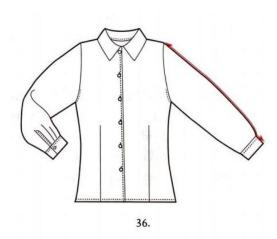


15.

Across Chest



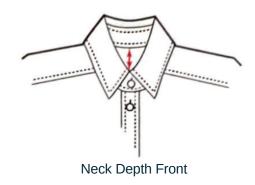
Bottom Opening/Sweep Width Circumference (Woven Top)

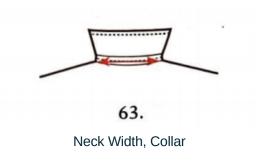


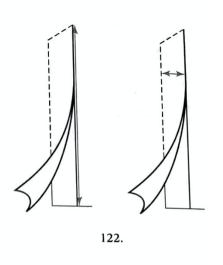
Sleeve Length Top Armhole



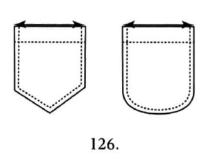




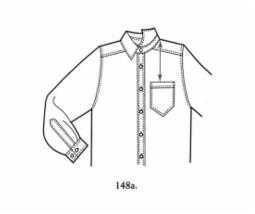




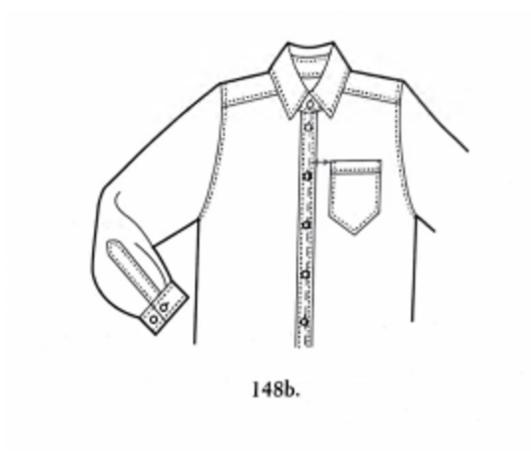




Applied Pocket Width



Pocket Placement- Top Pocket Vertical



Top Pocket Horizontal

Sample Size: L

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	S	M	L	XL	2XL	3XL	4XL
Front Length (garments with a front opening)	1	Measure from the HPS at neck straight down, parallel to CF, to bottom of garment at front. If garment has a collar, gently lift it away from shoulder-neck measuring point.	true	Full	1/2 in	-1/4 in	-1/4 in	30 in	1/4 in	1/4 in	1/4 in	1/4 in
Chest Width Circumference (woven)	10	Measure from edge of garment/side seam to edge of garment/side seam straight across garment at a point 1" below armhole. Reporting half of the circumference measurement.	true	Half	1 in	-2 in	-2 in	22 1/2 in	2 in	2 in	2 in	2 in
Across Shoulder	13	Measure straight across front from armhole seam/edge to armhole seam/edge at shoulder seam or across natural shoulder fold line created if there is no seam.	false	Full	1/4 in	-1/2 in	-1/2 in	16 1/2 in	1/2 in	1/2 in	1/2 in	1/2 in
Across Chest	15	Measure 2 1/2" down from collar/rib joining seam at center front straight across front of garment from armhole seam/edge to armhole seam/edge. [Note: the 2 1/2" measurement point is for misses/womens wear only and may need to be adjusted up or down 1/4" to 1/2" accordingly for men's, children's, junior's and larger/plus sizes. Indicate any changes on spec sheet.]	false	Full	1/4 in	-1/2 in	-1/2 in	15 3/4 in	1/2 in	1/2 in	1/2 in	1/2 in
Bottom Opening/Sweep Width Circumference (woven top)	27	Measure from edge of garment/side seam straight across garment at bottom opening.Reporting half of the circumference measurement. [Note: if sweep has pleats, measure with pleats closed or relaxed.]	false	Half	1 in	-2 in	-2 in	23 in	2 in	2 in	2 in	2 in
Yoke Width Back	33	Measure from armhole seam/edge to armhole seam/edge straight across back of garment, ignoring contours or points, at yoke-body joining seams. [Note: If yoke is asymmetrical, indicate changes in measuring as needed on spec sheet.]	false	Full	1/2 in	-1/2 in	-1/2 in	18 1/2 in	3/8 in	3/8 in	3/8 in	1/2 in
Sleeve Length Top Armhole	36	Measure along the top of sleeve/fold, following contour of sleeve from armhole sleeve at shoulder to bottom of sleeve opening, including cuff.	true	Full	1/2 in	-1/2 in	-1/2 in	24 in	1/2 in	1/2 in	1/2 in	1/2 in
Muscle Width Circumference	49	Measure from inner edge/seam to outer sleeve edge/fold at a point one inch below armhole and parallel to sleeve opening. Reporting half of the circumference measurement.	true	Half	1/8 in	-1/4 in	-1/4 in	8 1/2 in	1/2 in	1/2 in	1/2 in	1/4 in

1/2 in

1/8 in

1/2 in

Top Pocket Horizontal

sleeve opening width	53	measure from inner sleeve edge/seam to outer sleeve edge/fold straight across bottom edge of sleeve opening. double this measurement	true	Full	1/8 in	-1/2 in	-1/2 in	4 3/4 in	1/2 in	1/2 in	1/2 in	1/4 in
Neck Depth Front	58	Measure from CB neck joining seam to CF neck joining	true	Full	1/8 in	-1/8 in	0 in	3 3/4 in	0 in	0 in	1/8 in	1/8 in
Neck Width, Collar	63	Measure straight across back neck from neck-shoulder joining seam to neck-shoulder hoining seam or natural shoulder line if no seam. This measurement is taken with back of garment faceup.	true	Full	1/8 in	-1/4 in	-1/4 in	8 in	1/4 in	1/4 in	1/4 in	1/8 in
Neck base circumference (woven)	69	Measure from the neck edge/seam to neck edge/seam to neck edge/seam or neckline edge, following natural contour of neck opening. Garment should be buttoned or zippered, if applicable, with one shoulder seam positioned on top of the other and with front and back neck edges meeting. Reporting half of the circumference measurement.	true	Half	1/4 in	-1/4 in	-1/4 in	8 1/4 in	1/4 in	1/4 in	1/4 in	1/4 in
Collar Height	72	Measure from collar/rib joining seam at center back neck straight up to outer edge.	true	Full	1/8 in	-1/8 in	0 in	1 3/4 in	0 in	1/2 in	0 in	1/8 in
Collar Band Height	73	Measure from collar joining seam at center back straight up to neckband joining seam at center back.	true	Full	1/16 in	-1/8 in	0 in	1 1/2 in	0 in	1/2 in	0 in	1/8 in
Collar Point Length	74	Measure from collar joining seam to outer edge of collar along collar point edge. [Note: If collar is rounded, measure at a point parallel to center back and indicate change on spec sheet.	true	Full	1/8 in	-1/8 in	0 in	2 1/2 in	0 in	1/2 in	0 in	1/8 in
Vent Slit Height	122A	Measure from top of vent/slit straight down to bottom of vent/slit along edge of vent/slit.	true	Full	1/4 in	-1/8 in	0 in	7 1/2 in	0 in	0 in	0 in	1/8 in
Applied Pocket Width	126	Measure from side of pocket to side of pocket along top edge of pocket (Note: For contoured or irregularly shaped pockets, take a second measurement and indicate point of measure in spec sheet.)	true	Full	1/8 in	-1/2 in	0 in	4 1/2 in	0 in	1/2 in	1/2 in	1/8 in
Pocket placement- Top Pocket Vertical	148A	Measure from shoulder neck joining seam straight down to top edge of pocket.	false	Full	1/8 in	-1/2 in	0 in	3 in	0 in	1/2 in	1/2 in	1/8 in

false

1/8 in

-1/2 in

0 in

2 1/4 in

0 in

Full

Measure from center front straight

across to side of pocket at top

148B

edge.

Sample Size: L

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	S	М	L	XL	2XL	3XL	4XL
Front Length (garments with a front opening)	1	Measure from the HPS at neck straight down, parallel to CF, to bottom of garment at front. If garment has a collar, gently lift it away from shoulder-neck measuring point.	true	Full	1/2 in	29 1/2 in	29 3/4 in	30 in	30 1/4 in	30 1/2 in	30 3/4 in	31 in
Chest Width Circumference (woven)	10	Measure from edge of garment/side seam to edge of garment/side seam straight across garment at a point 1" below armhole. Reporting half of the circumference measurement.	true	Half	1 in	18 1/2 in	20 1/2 in	22 1/2 in	24 1/2 in	26 1/2 in	28 1/2 in	30 1/2 in
Across Shoulder	13	Measure straight across front from armhole seam/edge at shoulder seam or across natural shoulder fold line created if there is no seam.	false	Full	1/4 in	15 1/2 in	16 in	16 1/2 in	17 in	17 1/2 in	18 in	18 1/2 in
Across Chest	15	Measure 2 1/2" down from collar/fib joining seam at center front straight across front of garment from armhole seam/edge to armhole seam/edge. [Note: the 2 1/2" measurement point is for misses/womens wear only and may need to be adjusted up or down 1/4" to 1/2" accordingly for men's, children's, junior's and larger/plus sizes. Indicate any changes on spec sheet.]	false	Full	1/4 in	14 3/4 in	15 1/4 in	15 3/4 in	16 1/4 in	16 3/4 in	17 1/4 in	17 3/4 in
Bottom Opening/Sweep Width Circumference (woven top)	27	Measure from edge of garment/side seam straight across garment at bottom opening.Reporting half of the circumference measurement. [Note: if sweep has pleats, measure with pleats closed or relaxed.]	false	Half	1 in	19 in	21 in	23 in	25 in	27 in	29 in	31 in
Yoke Width Back	33	Measure from armhole seam/edge to armhole seam/edge straight across back of garment, ignoring contours or points, at yoke-body joining seams. [Note: If yoke is asymmetrical, indicate changes in measuring as needed on spec sheet.]	false	Full	1/2 in	17 1/2 in	18 in	18 1/2 in	18 7/8 in	19 1/4 in	19 5/8 in	20 1/8 in
Sleeve Length Top Armhole	36	Measure along the top of sleeve/fold, following contour of sleeve from armhole sleeve at shoulder to bottom of sleeve opening, including cuff.	true	Full	1/2 in	23 in	23 1/2 in	24 in	24 1/2 in	25 in	25 1/2 in	26 in
Muscle Width Circumference	49	Measure from inner edge/seam to outer sleeve edge/fold at a point one inch below armhole and parallel to sleeve opening. Reporting half of the circumference measurement.	true	Half	1/8 in	8 in	8 1/4 in	8 1/2 in	9 in	9 1/2 in	10 in	10 1/4 in

			1									
sleeve opening width	53	measure from inner sleeve edge/seam to outer sleeve edge/fold straight across bottom edge of sleeve opening. double this measurement	true	Full	1/8 in	3 3/4 in	4 1/4 in	4 3/4 in	5 1/4 in	5 3/4 in	6 1/4 in	6 1/2 in
Neck Depth Front	58	Measure from CB neck joining seam to CF neck joining	true	Full	1/8 in	3 5/8 in	3 3/4 in	3 3/4 in	3 3/4 in	3 3/4 in	3 7/8 in	4 in
Neck Width, Collar	63	Measure straight across back neck from neck-shoulder joining seam to neck-shoulder hoining seam or natural shoulder line if no seam. This measurement is taken with back of garment faceup.	true	Full	1/8 in	7 1/2 in	7 3/4 in	8 in	8 1/4 in	8 1/2 in	8 3/4 in	8 7/8 in
Neck base circumference (woven)	69	Measure from the neck edge/seam to neck edge/seam to neck edge/seam or neckline edge, following natural contour of neck opening. Garment should be buttoned or zippered, if applicable, with one shoulder seam positioned on top of the other and with front and back neck edges meeting. Reporting half of the circumference measurement.	true	Half	1/4 in	7 3/4 in	8 in	8 1/4 in	8 1/2 in	8 3/4 in	9 in	9 1/4 in
Collar Height	72	Measure from collar/rib joining seam at center back neck straight up to outer edge.	true	Full	1/8 in	1 5/8 in	1 3/4 in	1 3/4 in	1 3/4 in	2 1/4 in	2 1/4 in	2 3/8 in
Collar Band Height	73	Measure from collar joining seam at center back straight up to neckband joining seam at center back.	true	Full	1/16 in	1 3/8 in	1 1/2 in	1 1/2 in	1 1/2 in	2 in	2 in	2 1/8 in
Collar Point Length	74	Measure from collar joining seam to outer edge of collar along collar point edge. [Note: If collar is rounded, measure at a point parallel to center back and indicate change on spec sheet.	true	Full	1/8 in	2 3/8 in	2 1/2 in	2 1/2 in	2 1/2 in	3 in	3 in	3 1/8 in
Vent Slit Height	122A	Measure from top of vent/slit straight down to bottom of vent/slit along edge of vent/slit.	true	Full	1/4 in	7 3/8 in	7 1/2 in	7 5/8 in				
Applied Pocket Width	126	Measure from side of pocket to side of pocket along top edge of pocket (Note: For contoured or irregularly shaped pockets, take a second measurement and indicate point of measure in spec sheet.)	true	Full	1/8 in	4 in	4 1/2 in	4 1/2 in	4 1/2 in	5 in	5 1/2 in	5 5/8 in
Pocket placement- Top Pocket Vertical	148A	Measure from shoulder neck joining seam straight down to top edge of pocket.	false	Full	1/8 in	2 1/2 in	3 in	3 in	3 in	3 1/2 in	4 in	4 1/8 in
Top Pocket Horizontal	148B	Measure from center front straight across to side of pocket at top edge.	false	Full	1/8 in	1 3/4 in	2 1/4 in	2 1/4 in	2 1/4 in	2 3/4 in	3 1/4 in	3 3/8 in

Sample Size: L

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE
Front Length (garments with a front opening)	1	Measure from the HPS at neck straight down, parallel to CF, to bottom of garment at front. If garment has a collar, gently lift it away from shoulder-neck measuring point.	true	Full	1/2 in
Chest Width Circumference (woven)	10	Measure from edge of garment/side seam to edge of garment/side seam straight across garment at a point 1" below armhole. Reporting half of the circumference measurement.	true	Half	1 in
Across Shoulder	13	Measure straight across front from armhole seam/edge to armhole seam/edge at shoulder seam or across natural shoulder fold line created if there is no seam.	false	Full	1/4 in
Across Chest	15	Measure 2 1/2" down from collar/rib joining seam at center front straight across front of garment from armhole seam/edge to armhole seam/edge. [Note: the 2 1/2" measurement point is for misses/womens wear only and may need to be adjusted up or down 1/4" to 1/2" accordingly for men's, children's, junior's and larger/plus sizes. Indicate any changes on spec sheet.]	false	Full	1/4 in
Bottom Opening/Sweep Width Circumference (woven top)	27	Measure from edge of garment/side seam straight across garment at bottom opening.Reporting half of the circumference measurement. [Note: if sweep has pleats, measure with pleats closed or relaxed.]	false	Half	1 in
Yoke Width Back	33	Measure from armhole seam/edge to armhole seam/edge straight across back of garment, ignoring contours or points, at yoke-body joining seams. [Note: If yoke is asymmetrical, indicate changes in measuring as needed on spec sheet.]	false	Full	1/2 in
Sleeve Length Top Armhole	36	Measure along the top of sleeve/fold, following contour of sleeve from armhole sleeve at shoulder to bottom of sleeve opening, including cuff.	true	Full	1/2 in
Muscle Width Circumference	49	Measure from inner edge/seam to outer sleeve edge/fold at a point one inch below armhole and parallel to sleeve opening. Reporting half of the circumference measurement.	true	Half	1/8 in
sleeve opening width	53	measure from inner sleeve edge/seam to outer sleeve edge/fold straight across bottom edge of sleeve opening. double this measurement	true	Full	1/8 in
Neck Depth Front	58	Measure from CB neck joining seam to CF neck joining	true	Full	1/8 in
Neck Width, Collar	63	Measure straight across back neck from neck- shoulder joining seam to neck-shoulder hoining seam or natural shoulder line if no seam. This measurement is taken with back of garment faceup.	true	Full	1/8 in
Neck base circumference (woven)	69	Measure from the neck edge/seam to neck edge/seam along collar/rib joining seam or neckline edge, following natural contour of neck opening. Garment should be buttoned or zippered, if applicable, with one shoulder seam positioned on top of the other and with front and back neck edges meeting. Reporting half of the circumference measurement.	true	Half	1/4 in
Collar Height	72	Measure from collar/rib joining seam at center back neck straight up to outer edge.	true	Full	1/8 in
Collar Band Height	73	Measure from collar joining seam at center back straight up to neckband joining seam at center back.	true	Full	1/16 in



Collar Point Length	74	Measure from collar joining seam to outer edge of collar along collar point edge. [Note: If collar is rounded, measure at a point parallel to center back and indicate change on spec sheet.	true	Full	1/8 in
Vent Slit Height	122A	Measure from top of vent/slit straight down to bottom of vent/slit along edge of vent/slit.	true	Full	1/4 in
Applied Pocket Width	126	Measure from side of pocket to side of pocket along top edge of pocket (Note: For contoured or irregularly shaped pockets, take a second measurement and indicate point of measure in spec sheet.)	true	Full	1/8 in
Pocket placement- Top Pocket Vertical	148A	Measure from shoulder neck joining seam straight down to top edge of pocket.	false	Full	1/8 in
Top Pocket Horizontal	148B	Measure from center front straight across to side of pocket at top edge.	false	Full	1/8 in